

Durable as they are beautiful, IRON AGE® trench and catch basin grates are designed to last a lifetime. Engineered to fit the most widely used drain bodies on the market today, our cast metal grates age gracefully and never need upkeep.



1 year ← 1 month ← Raw Cast Iron

CAST IRON OXIDATION PROCESS

Why are my grates turning orange?

Raw cast iron starts out grey in color, but upon contact with water, a bright orange oxide develops. This loosely adhering layer (more commonly known as “rust”), easily washes or wears away, leaving behind a more tightly adhering oxide coating **that actually protects the grate from further corrosion**. What you end up with is a rich, chocolate brown patina, similar to any manhole cover in the street.

OXIDATION TIMELINE

How long will my grates be orange?

Depending on the environment the grates are placed in, the oxidation process generally lasts anywhere from a few months to a year. Just keep in mind that the more traffic and weather your grates receive, the faster their transformation.

DURABILITY OF CAST IRON

Will my grates rust away to nothing?

Cast iron has been used for hundreds of years in the manufacture of items that need to be exceptionally durable and resistant to corrosion. For example, the Navy has traditionally made **ship anchors** out of cast iron. Our grates, just like those anchors, will last for decades in a raw state.

PRE-AGING YOUR GRATES

We generally recommend letting our grates age naturally, but for those who wish to bypass the bright orange oxidation phase of raw iron, we offer an eco-friendly “BAKED-ON-OIL FINISH” using recycled vegetable oil. Talk to your supplier for ordering details.

Made in the USA from recycled cast iron, IRON AGE DESIGNS® decorative trench and catch basin grates are engineered to fit the most widely used drain bodies, including NDS®. Talk to your supplier for ordering details.



To see the full range of Iron Age products, including tree grates and site furnishings, please visit www.ironagegrates.com.



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♻️ Printed on recycled paper stock.



DECORATIVE
DURABLE
GREEN™

DESIGNER CAST METAL GRATES
engineered to fit
NDS® DRAIN BODIES

3" TRENCH GRATES

Fits NDS® Mini-Channel



Acanthus (3" x 12")



Carbochon (3" x 14")



Interlaken (3" x 11")



Locust (3" x 12")



Minnione (3" x 12")



Que (3" x 12")

4" TRENCH GRATES

Fits NDS® Spee-D® Channel



Interlaken (4" x 18")



Locust (4" x 24")

6" TRENCH GRATES

Fits NDS® Dura Slope®



Interlaken (6" x 24")



Locust (6" x 24")

8" TRENCH GRATES

Fits NDS® 8" Pro Series



Carbochon
(8" x 20")



Regular Joe
(8" x 20")



River Rock
(8" x 20")

PIPE GRATES

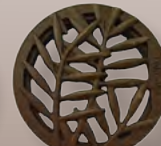
Fits 3" and 4" SDR Pipe



Anise



Oblio



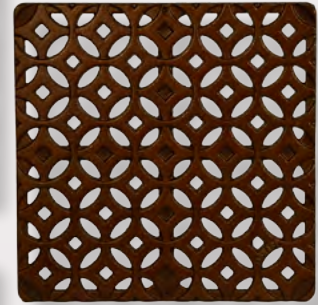
Locust

CATCH BASIN GRATES

Fits the NDS® Catch Basins listed below



Bullseye
12" Sq. / NDS® 1200 Series



Interlaken
9" Sq. / NDS® 900 Series
12" Sq. / NDS® 1200 Series
18" Sq. / NDS® #1882



Locust
12" Sq. / NDS® 1200 Series
24" Sq. / NDS® 2400 Series



Oblio
12" Sq. / NDS® 1200 Series
24" Sq. / NDS® 2400 Series



Sun
12" Sq. / NDS® 1200 Series

Fits NDS® Spee-D® Basin



Bullseye
6" Dia.



Interlaken
6" Dia.



Locust
6" Dia.